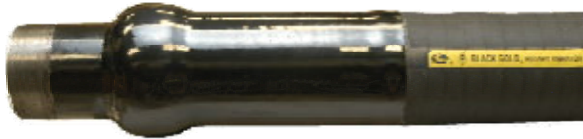




**Gates Black Gold®
Rotary Drilling/Vibrator Hose or
Motion Compensator Hose
5,000 psi W.P. - 10,000 psi Test Grade D
12,500 Minimum Burst**



OFFSHORE



LAND RIG

Certification/Standards

- API 7K
- Coupling/Mat'l Traceability (Additional Cost)
- ISO 14693
- Letter of Conformance (Additional Cost)
- Test Certificates
- 3rd Party Witness Test (Additional Cost)
- ABS/CDS Type Approval

Specification 4774 PE

RECOMMENDED FOR: Flexible connection between standpipe and swivel (Rotary Drilling) or between pump and standpipe (Rotary Vibrator) for pumping mud at extra high pressure in oil drilling and exploration work. Meets the high demands of directional drilling and down linking with negative pressure pulses and elevated temperatures. Motion Compensator hose is used for stabilization of rotary drilling and pumping equipment against vertical wave action on offshore drill platforms. **The Motion Compensator hose is not recommended for phosphate ester fluids.**

TEMPERATURE: -4°F to +180°F (-20°C to +82°C).

TUBE: Type C₃ (Modified Nitrile). 3/16" thick. Black. Specially compounded for handling abrasive, corrosive and oily drilling mud.

REINFORCEMENT: Multiple layers of polyester cord over tube. Multiple layers of "close wound", high tensile steel cables, with one layer of adhesion fabric placed between cable layers. Multiple layers of reinforcement under cover.

COVER: Type C₄ (Modified Nitrile). Black. Specially compounded UltraBration cover is resistant to abrasion, corrosion, cutting, gouging, oil and weather. One continuous longitudinal yellow transfer label. Serial number and manufacture date embossed.

COUPLINGS: Swaged – API male line pipe threads standard. Gates recommends butt-welded couplings. Couplings can be supplied with your choice of end fitting (see "Most Commonly used Welded-On Fittings" section for more detailed information).

NOTE: FIELD WELDING OF FITTINGS TO COUPLING IS **NOT** RECOMMENDED.

FITTINGS: Hammer Unions



Female Sub



Male Sub./Nut



Hubs



Flanges



AVAILABLE SIZES:

Available Sizes (Inches)	2-1/2	3	3-1/2	4	Spec.
Nom. O.D.	4.14	4.61	5.25	5.61	4774PE
Min. Bend Radius (Inches)	36	48	54	54	
Wt. per Ft. of hose (Lbs)	9.8	10.8	12.8	13.4	
Coupling Threads API (T) (In.)	3"	4"	4"	5"	
Swage Cplg. Wts. Each (Lbs)	33	44.5	47	55	
Maximum length of hose (Feet)	90	90	90	90	
Safety Clamp & Chain Part No.	7361-0825	7361-0830	7361-0835	7361-0840	

OPTIONAL: Accessories such as SAFETY CLAMPS, HOSE LIFT EYE & COLLAR CLAMP and STAINLESS STEEL ARMOR are found on page 53.